

one or more heat stabilization rollers and providing the one or more heat stabilization rollers with a high-chrome finish of less than 8 RMS.

25. (New) The monolayer polymeric film as claimed in Claim 23 wherein the step of restricting shrinkage of said unitary mixture in the transverse direction produces a transverse direction stiffness to machine direction stiffness ratio in the monolayer polymeric film of about  $\frac{3}{4}$ .

26. (New) The monolayer polymeric film as claimed in Claim 23 wherein each of the one or more heat stabilization rollers is at a temperature in the range of about 280°F to about 310°F.

27. (New) The monolayer polymeric film as claimed in Claim 23 wherein the structural polymeric material is selected from the group consisting of polyethylene, polypropylene and a polyethylene-polypropylene copolymer.

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cont  
28. (New) The monolayer polymeric film as claimed in Claim 27 wherein the second polymeric material includes one or more copolymers selected from the group consisting of ethyl-vinyl-acetate copolymer, ethyl-methacrylate copolymer and styrene-ethylene-butadiene-styrene copolymer.

29. (New) The monolayer polymeric film as claimed in Claim 23 further comprising a third polymeric material.

30. (New) The monolayer film as claimed in Claim 29 wherein the structural polymeric material is selected from the group consisting of polyethylene, polypropylene and a polyethylene-polypropylene copolymer.

31. (New) The monolayer polymeric film as claimed in Claim 30 wherein the second polymeric material is styrene-ethylene-butadiene-styrene copolymer.

32. (New) The monolayer polymeric film as claimed in Claim 31 wherein the third  
polymeric material is selected from the group consisting of ethyl-vinyl-acetate copolymer and  
ethyl-methacrylate copolymer.

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